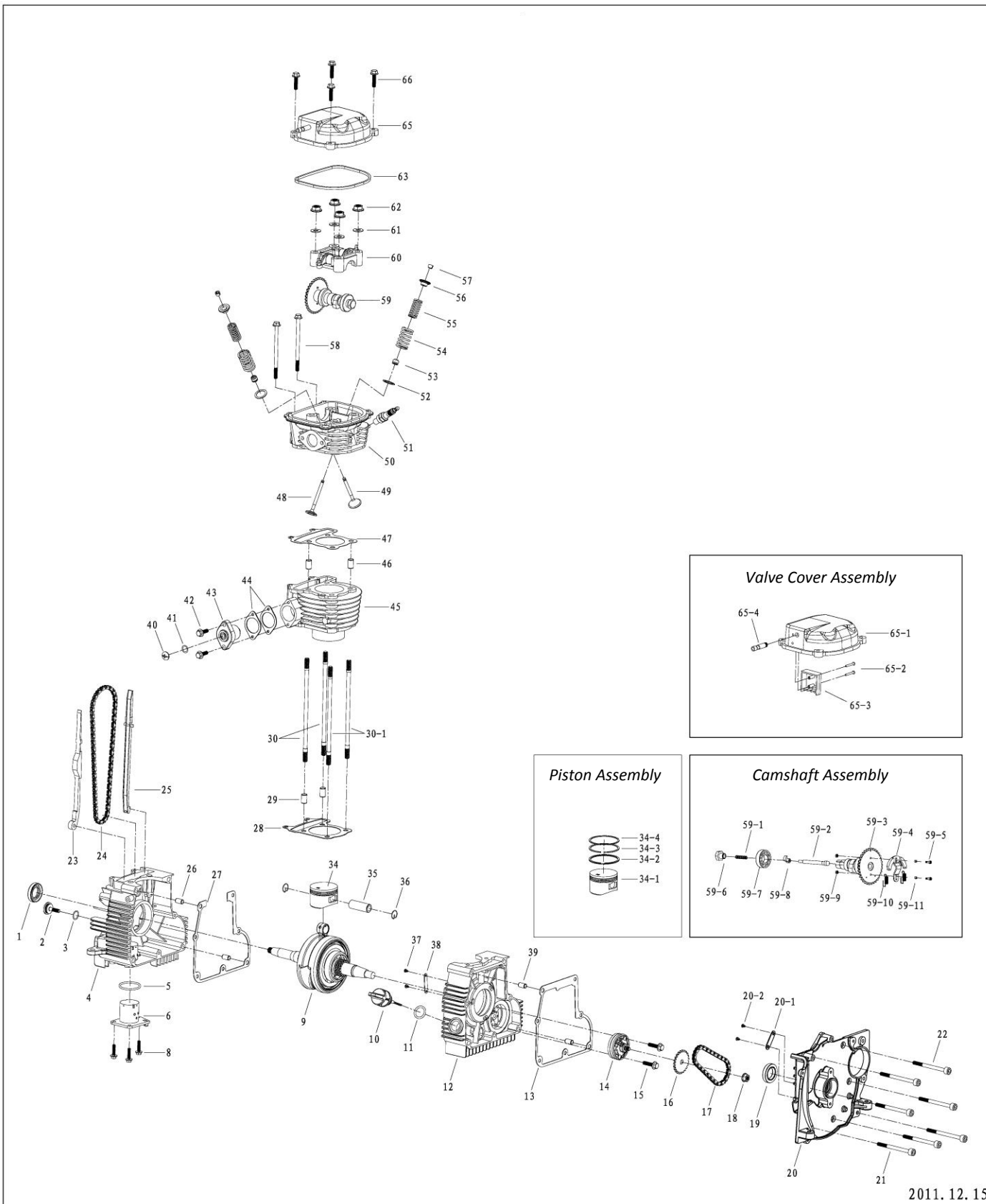


# PH2100PRi Engine (152F)

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Parts List



## PH2100Pri Engine (152F)

Item	Mfr #	Stock #	Description	Comments
1	040906	69700	Rear Oil Seal	Fits 152F, 157F
2	03050313	69715	Bolt, Timing Chain Guide	
3	04070105	--	O-Ring, Timing Chain Bolt	
4	76114	--	Crankcase Rear	
5	04070108	69433	O-Ring, Low Oil Sensor	Fits 2000Wi, PH2100Pri, PH2700Pri
6	71132	69791	Low Oil Sensor	Fits 2000Wi , PH2100Pri
8	03050209	69613	M5 X 16 Flange Bolt	
9	09070126	--	Crankshaft	
10	68150	69309	Oil Dipstick	Fits 1000Wi, 2000Wi, PH1000i, PH2100Pri, PH2700Pri
11	09070202	69437	O-Ring, Dipstick	Fits 1000Wi, PH1000i, 2000Wi, PH2100Pri, PH2700Pri
12	76113	--	Crankcase, Front	Fits 152F, 157F
13	09070164	69694	Crankcase Gasket	
14	09070115	69714	Oil Pump	Fits 152F, 157F
15	03050241	69349	M6 X 25 Flange Bolt	Fits 2000Wi, PH2100Pri, PH2700Pri, PH3100Ri, PH6500Ri
16	09070117	69712	Sprocket, Oil Pump	
17	09070116	69710	Drive Chain, Oil Pump	Fits 152F,157F
18	03060133	69623	M6 Nut	
19	040907	60042	Front Oil Seal	
20	767602	--	Crankcase Cover	Fits 152F, 157F
20-1	9010352	--	Oil Pump Plate	
20-2	03050802	69796	M3 X 5 Round Head Screw	
21	03050611	--	M6 X 75 Hex Screw	
22	03050363	--	M6 X 80 Hex Screw	
23	09040234	--	Timing Chain Guide, Tensioned	
24	09070112	69702	Timing Chain	
25	09070111	69701	Timing Chain Guide	
26	03071202	--	Crankcase Locating Pin	
27	09070164	69694	Crankcase Gasket	
28	09070165	69695	Cylinder Gasket, Lower	Fits PH2700i, PH2100Pri & 2000Wi
29	04030264	--	Cylinder Head Locating Pin	
30	03050603	--	M8 X 195 Threaded Stud	
30-1	03050601	--	M8 X 185 Threaded Stud	
34	09010300	--	Piston Assembly	
34-1	09070101	--	Piston	
34-2	09070103	--	Piston Ring Assy	
34-3	09070103	--	Piston Ring Assy	
34-4	09070103	--	Piston Ring Assy	
35	09070102	--	Piston Pin	
36	09070139	69708	Piston Retaining Ring	
37	03050802	69796	M3 X 5 Round Head Screw	
38	09010342	--	Oil Passage Cover	
39	03071202	--	Guide Pin	
40	03050327	69686	M6 X 6 Bolt	
41	09070130	--	O-ring	
42	03050223	69352	M6 X 20 Flange Bolt	
43	09070113	69688	Tensioner	
44	09070114	69690	Tensioner Mounting Gasket	

Item	Mfr #	Stock #	Description	Comments
45	09070105	--	Cylinder Sleeve	
46	04030264	--	Cylinder Head Locating Pin	
47	09070107	69685	Head Gasket	
48	09070123	69670	Exhaust Valve	Fits 2000Wi, PH2100PRi
49	09070122	69683	Intake Valve	
50	09070106	69684	Cylinder Head	
51	09080114	69412	Spark Plug A7RTC	Fits 1000Wi, 2000Wi, PH1000i, PH2100PRi, PH2700PRi
52	09070121	69674	Valve Spring Washer	
53	09070118	69675	Valve Stem Seal	
54	09070120	69677	Valve Spring Assy	
55	09070120	69677	Valve Spring Assy	
56	09070119	69681	Valve Spring Retainer	
57	09070125	69682	Valve Keeper	
58	03050226	--	M6 X 100 Bolt	
59	09070128	69669	Camshaft Assy	
59-1	09070162	--	Push Spring	
59-2	09040249	--	Thrust Rod	
59-3	09070128	69669	Camshaft Assy	
59-4	09040235	--	Gravity Sliding Block	
59-5	03051049	--	M3x9 Hex Screw	
59-6	09040233	--	Screwed Plug	
59-7	07190230	--	Bearing 6002	
59-8	76007	--	Decompression Head	
59-9	03060119	--	M3 Hexagon Nut	
59-10	09020252	--	Gravity Sliding Block Tension Spring	
59-11	09080571	--	Spacer Bushing	
60	09070133	69644	Rocker Arm Assy	
61	03030129	--	M8 Washer	
62	03060116	69710	M8 Nut	
63	09070110	69667	Valve Cover Gasket	
65	77050	--	Valve Cover Assy	
65-1	76011	--	Valve Cover	
65-2	03040125	--	3 X 23 Flush Head Rivet	
65-3	76117	--	Valve Cover Insert	
65-4	09010302	--	Breather Tube	
66	03050241	69349	M6 X 25 Flange Bolt	Fits 2000Wi, PH2100PRi, PH2700PRi, PH3100Ri, PH6500Ri