



157 Engine (PH2700PRi)

Item No.	Description	Mfg. No.	Stock No.
1	M6 x 75 hexagon screw	03050611	
2	Front engine cover	76115	
2-1	Front engine seal	040906-07	69700
3	M8 nut	03060115	69709
4	Chain for oil pump	09070116	69710
5	Chain wheel for oil pump	09070117	69712
6	M6 x 25 bolt	03050241	69349
7	Oil pump	09070115	69714
8	Crankcase gasket	09070164	69694
9	Crank case bushing	04030265	
10	Front crankcase	76113	
11	Oil passage cover	09010342	
12	M3 x 5 roundhead screw	03050802	69796
13	Oil dipstick	68150	69309
13-1	O'-Ring, dipstick (not shown)	09070202	69437
14	Crankshaft assembly	09070126	
15	Crankcase gasket	09070164	69694
16	Crank case bushing	04030265	
17	M5 x12 bolt	03050221	69350
18	O'-Ring, Low oil sensor	04070108	69430
19	Low oil sensor	71046	69328
20	Rear crankcase	76023	
21	"O" style sealing ring	09070129-31	69706
22	Tie bar bolt	03050313	69715
23	Rear oil seal	040907	60042
24	Timing chain guide	09070111	69701
25	Timing chain	09070112	69702
26	Timing chain guide	09070109	69705
27	Retainer ring	09070139	69708
28	Located pin for piston	09070102	
29	Piston w/rings	09010513	69698
30	Cylinder gasket	915009	60045
31	Locating bushing, head	04030264	

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Item No.	Description	Mfg. No.	Stock No.
32	M8 x 195 threaded stud	03050603	
33	M8 x 185 threaded stud	03050601	
34	Cylinder sleeve	09010516	
35	Locating bushing, head	04030264	
36	Head gasket	09070107	69685
37	Intake valve	09070122	69683
38	Cylinder head	09010517	
39	Spark plug, A7RTC	09080114	69412
40	M6 X 5 roundhead bolt	03050327	69686
41	M6 x 20 bolt	03050223	69352
42	Tensioner	09070113	69688
43	Gasket, tensioner	09070114	69690
44	Exhaust valve	09070123	69670
45	Washer	09070121	69674
46	Valve seal	09070118	69675
47&48	Valve spring Kit, 2100 & 2700	09070120	69677
49	Valve seat retainer	09070119	69681
50	Lock catch for valve	09070125	69682
51	M6 x 100 bolt	03050226	
52	Camshaft	09070128	69669
55	Rocker assy. (includes 53 & 54)	09070133	69644
56	M8 nut	03060115	69709
57	Valve cover gasket	09070110	69667
53, 54, 58, 59	Valve cover/PCV Assy.	76120	69666
60	M6 x 25 bolt	03050241	69349

PH2700Pri Engine parts list Revision, 2011/03/18