

Strip Door Installation Guide

Your loading dock supply strip door has been custom fabricated for your opening, based on dimensions supplied to the sales representative.

Your door has Four parts

(1) the mounting bracket which may be mounted either on the face of your wall immediately above the opening, or in the bottom surface of the door lintel (2) the strip retainer, which holds the strips to the mounting bracket (3) the hardware used to secure the strip mounting retainer, and (4) the strips themselves.

Measure the width of your opening

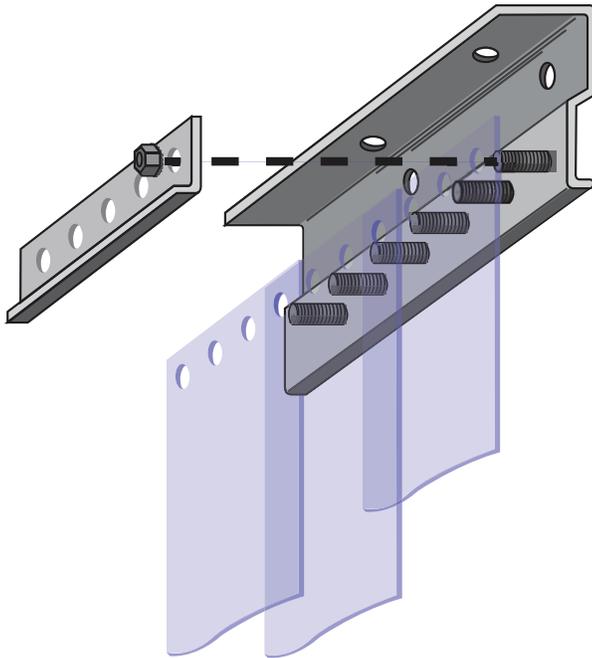
Mark the center point on the wall or lintel whichever is appropriate for your particular door.

Mount the brackets(s) into position

If there is more than one bracket lay the USM hardware out on the ground. Measure and mark the center of the total length, then label the brackets "A", "B", "C", etc. so you may reference the correct order When mounting. Begin by mounting the bracket with the center mark aligned to the center mark you made previously when finding the door openings center.

IF THERE IS MORE THAN ONE SECTION

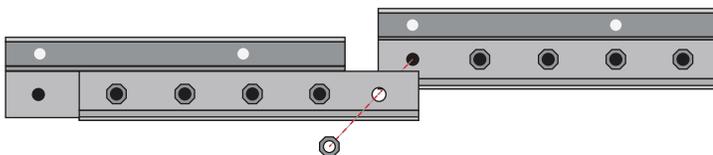
to your door, the Retainer Bracket may extend beyond the end of one section along with a portion of the Strip as in Drawing page 1. If this is the case with your door, remove the overhanging Retainer and butt the Mounting Bracket against the center section as in Drawing B. If there is no overhanging Retainer, merely butt the two sections together. In either case, lap the Strip across the joint, maintaining the same over-and-under pattern. If you had an overhanging Retainer, reinstall it, spanning the joint.



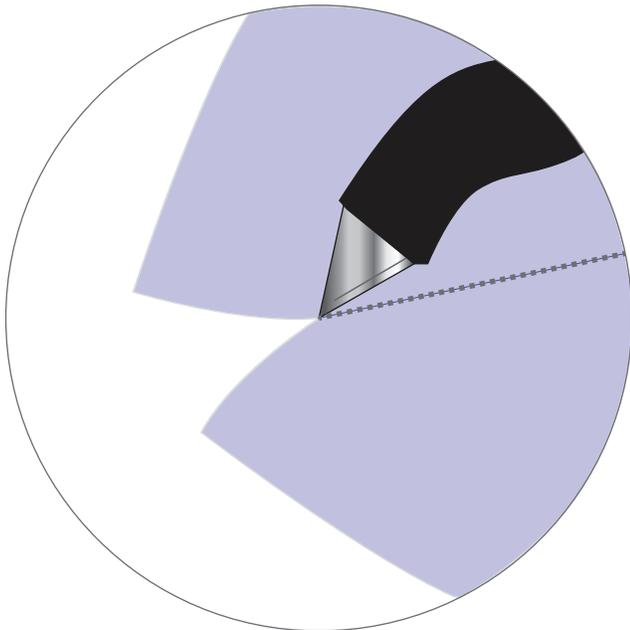
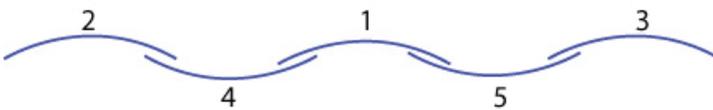
Remember the sequence of your brackets position left to right



Center Bracket(s) Look for the hand drawn arrow or arrows that indicate the center of your bracket(s)



Strip overlap chart		
Strip size & overlap	# pins between strips	Overlap
6" 2/3 overlap	1	2"
8" 1/2 overlap	2	2"
8" full overlap	0	4"
12" 2/3 overlap	2	4"
12" Full overlap	0	6"
16" 1/2 overlap	4	4"
16" 3/4 overlap	2	6"
16" full overlap	0	8"



Hanging your strips

When you are ready to begin hanging your strips start at the middle below your center line with the first strip curving towards you, mount the next two strips on either side of the first strip so they curve towards you (note the overlap of your strip is important, please follow the overlap guide on page two and your quotation to determine what overlap you should be using). Continue to mount the strips in this sequence following the overlap your door was quoted for. (see page three for instruction on overlap)

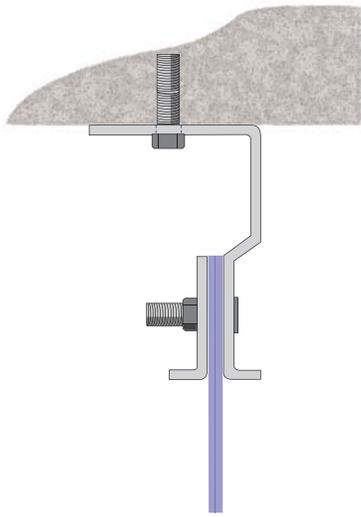
THE STRIPS ARE LONGER THAN YOUR OPENING IS HIGH.

Once your strips have acclimated it is time to trim to the floor level; this step may need to be done twice (once at the initial install and again a week later). Using a sharpie or some other writing implement mark the point where the strips touch the floor (A 2x4 makes this easier). Next Using a razor knife cut the strip door material at the line you have made. We suggest using a piece of wood as a cutting surface. Once finished the Strips should clear the floor by about 1/4".

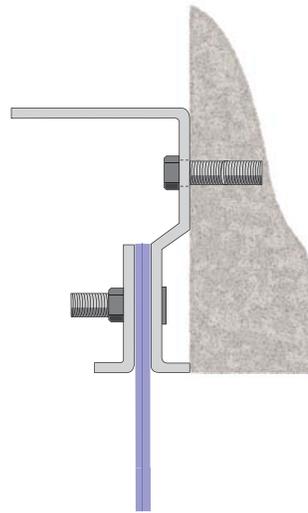
NOTE: THE STRIPS MAY BE

so concave that they do not overlap properly when you first install the door. This is especially true in cold weather. Over a short time, this concaveness will flatten out, creating the proper over-lapping closure.

If you have any questions or comments, please call 1-800-741-1258.



Lintel Mount



Face of Wall Mount

Strip Size	1/2 Lap	2/3 Lap	3/4 Lap	Full
6"				
8"				
12"				
16"				